



## **DL70xxM SERIES SUPPLEMENTARY INSTALLATION INSTRUCTIONS**



**Figure 1.**

Typical contents for DL70xxM series modules

1. Module assembly
2. Float arm, Float arm lock
3. Tank seal



**Figure 2 and 3.**

DL70xxM modules have 2 types of top configuration.

One is metal and the other is plastic.

- Please pay special attention when disconnecting and reconnecting the vehicle fuel lines from plastic units to prevent breakage.
- Make sure that the vehicle fuel lines are reconnected to the correct ports on the new module.

**FUEL FLOAT ARMS MAY BE SHIPPED UNATTACHED TO PREVENT DAMAGE**

**ASSEMBLE FLOAT ARM TO FUEL LEVEL SENSOR AS SHOWN**

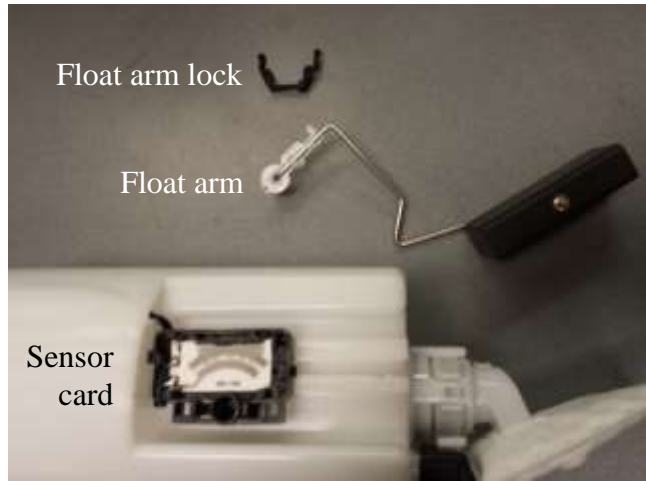


Figure 4.

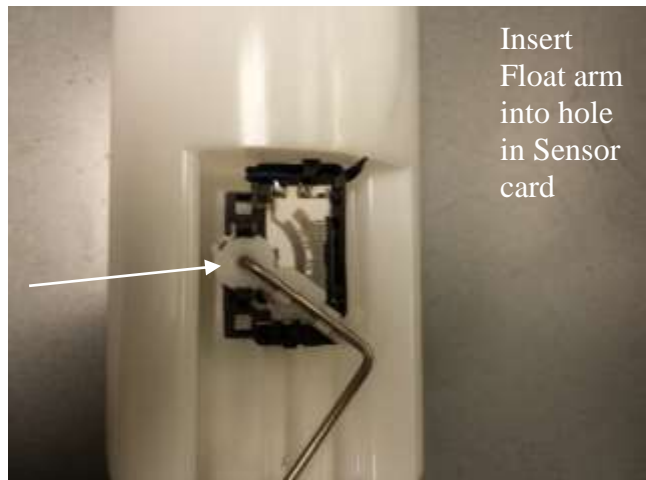


Figure 5.

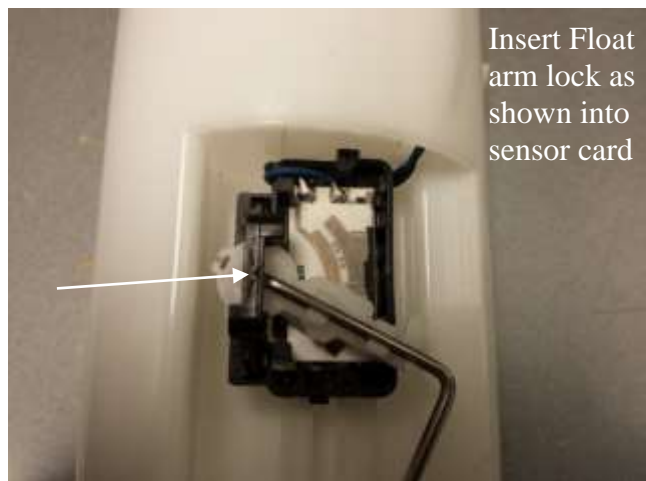


Figure 6.

## **FUEL PUMP PRIMING AND MINIMUM FUEL LEVEL REQUIRED AFTER INSTALLATION.**



After fuel pump assembly replacement, it is critical that the fuel system is primed to remove air from the fuel lines.

The recommended procedure is as follows:

1. Confirm that the fuel in the tank is at least to the level shown above (approx. 1/4 tank)
2. Cycle the ignition key On-Off-On-Off. Repeat 10-15 times. Do not start the engine during this time.
3. After completing step 2, turn ignition to Start to start vehicle.

Note: After starting the vehicle, it is normal for the engine to run rough for a short time as the remaining air is purged from the fuel system.