



**USEP70xxM SERIES
SUPPLEMENTARY INSTALLATION INSTRUCTIONS**



Figure 1.

Typical contents for USEP70xxM series modules

1. Module assembly
2. Float arm, Float arm lock
3. Tank seal

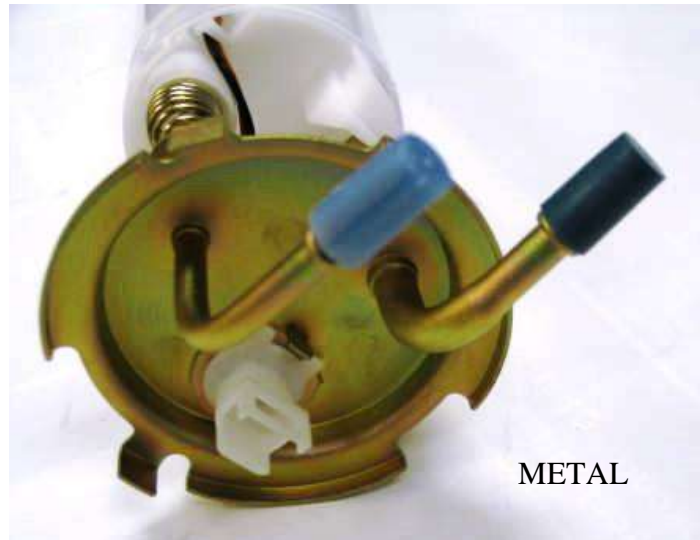


Figure 2 and 3.

USEP70xxM modules have 2 types of top configuration.

One is metal and the other is plastic.

- Please pay special attention when disconnecting and reconnecting the vehicle fuel lines from plastic units to prevent breakage.
- Make sure that the vehicle fuel lines are reconnected to the correct ports on the new module.

FUEL FLOAT ARMS MAY BE SHIPPED UNATTACHED TO PREVENT DAMAGE

ASSEMBLE FLOAT ARM TO FUEL LEVEL SENSOR AS SHOWN

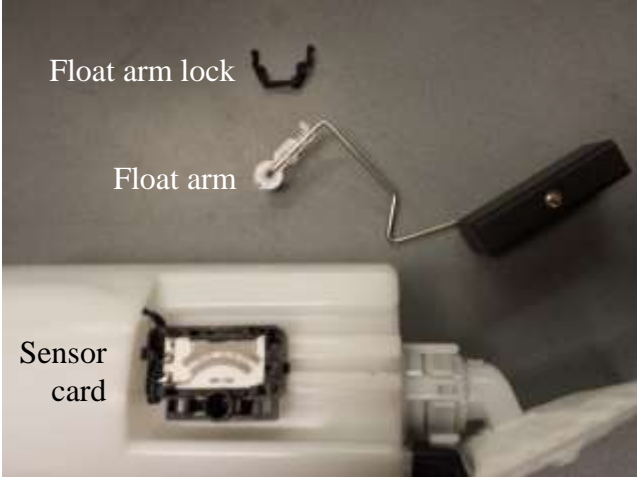


Figure 4.

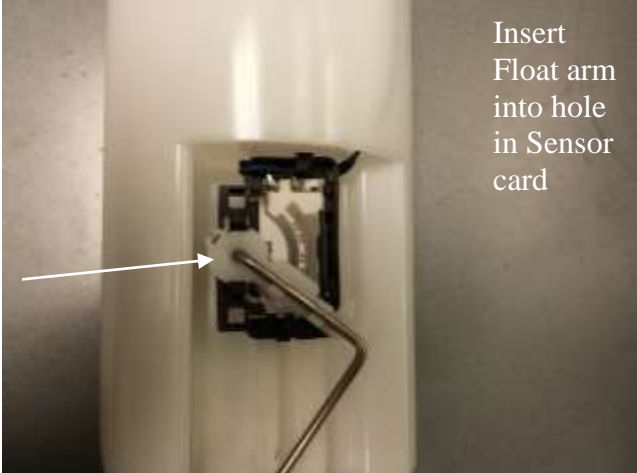


Figure 5.

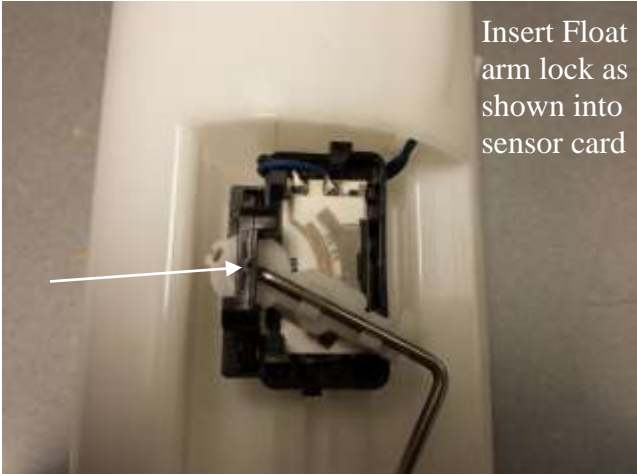


Figure 6.

FUEL PUMP PRIMING AND MINIMUM FUEL LEVEL REQUIRED AFTER INSTALLATION.



After fuel pump assembly replacement, it is critical that the fuel system is primed to remove air from the fuel lines.

The recommended procedure is as follows:

1. Confirm that the fuel in the tank is at least to the level shown above (approx. 1/4 tank)
2. Cycle the ignition key On-Off-On-Off. Repeat 10-15 times. Do not start the engine during this time.
3. After completing step 2, turn ignition to Start to start vehicle.

Note: After starting the vehicle, it is normal for the engine to run rough for a short time as the remaining air is purged from the fuel system.